# SECTION 6: PERIODIC INSPECTION & TESTING OF VOYAGER **CEILING MOUNTED LIFTS.**

## SPREADER BAR:

- 1. Check the spreader bar for freedom of rotation.
- 2. Check for wear on the central pivot.
- Check for firm attachment to the lifting tape.
- 4. Check for presence and correct fitting of the split rings.
- 5. Inspect for excessive wear on the sling hooks and any side suspenders used in conjunction with the spreader bar.
- 6. Examine sling strap retainers. Check for effective function.
- 7. Check for adequate padding.
- 8. Maintenance lubricate central pivot with any light, mineral based grease.

#### **CARRIAGE WHEELS:**

- 1. Check for damage, cracking or rust.
- 2. Check for wear on the axles.
- 3. Check for firm attachment.

## LIFTING TAPE:

- 1. Completely unwind the tape.
- 2. Check tape for wear and fraying
- 3. Check stitching
- 4. Check for degradation due to chemical attack.
- 5. Replace the tape at least every 2 years

### LIFT UNIT:

- 1. Confirm correct operation of the emergency brake.
- 2. Check for wear on the drive chain and sprockets.
- 3. Inspect internal plugs and sockets for damage and good electrical contact.
- 4. Confirm correct function of the mechanical emergency lower
- 5. Inspect all welds for cracking
- 6. Maintenance Lubricate chain and sprocket

#### CHARGING:

- 1. Check for firm fixing of the charger to the track.
- 2. Confirm correct mating of the lift to the charger
- 3. Confirm correct functioning of the charger
- 4. Check correct fuse rating
- 5. Check mains lead plug and socket for proper mating, look for damage, evidence of burning or arcing
- 6. Check mains plug is fitted with the correct rated fuse.
- 7. Check charger contact for corrosion
- 8. Confirm charge status lights are functional

# **ELECTRIC CONTROLS, PLUGS & SOCKETS**

- 1. Check the Emergency Stop button cuts all power to the hoist. Confirm power is restored when the switch is reset
- 2. Check the hand control for correct functioning in both directions.
- 3. Check the operation of return to charge button
- 4. Check the fit of the hand control plug and socket.
- 5. Confirm correct function of the electrical emergency lower

## **SLINGS and ACCESSORIES**

- 1. Confirm the sling is an Oxford sling.
- 2. Check the load bearing straps for wear or fraying.
- Check the straps are securely stitched.
- 4. Check the body of the sling for wear or cuts in the fabric.
- 5. Check any side suspenders for wear on the hooks or central suspension point.

## TRACK INSTALLATION

- 1. Inspect the track for damage, wear or corrosion.
- 2. Ensure the inside of the track is clean.
- 3. Check the tightness of the track to the track brackets.
- 4. Check the fittings of the track brackets to the ceiling mountings.
- 5. Suspend the rated SWL on the hoist unit and traverse the full length of the track.
- 6. Stop load at each mounting point and check for firm attachment of the track to the ceiling.
- 7. Confirm correct fitting of end stops and charger.

### THOROUGH EXAMINATION REPORT

Lifting Operations and Lifting Equipment Regulations 1998 (LOLER)

LOLER requires certain information to be included on the report given to a customer after a thorough examination. The information can be found in Schedule 1 (page 56) in the LOLER L113 publication.

Sunrise Medical Ltd has prepared a Thorough Examination Report that includes all the required information and a copy can be found in Section 9.

Lifting Operations and Lifting Equipment Regulations 1998 (LOLER)

An authorised service dealer will issue a thorough examination report upon satisfactory completion.

Note: where necessary a load test should be performed subject to the examination results

### LOAD TEST:

The load test should be carried out in accordance with the manufacturers test procedures. It is strongly recommended an authorised service dealer carry out the testing.

## **CERTIFICATION:**

An authorised service dealer will issue a test certificate after satisfactory completion of the load test NOTE: The certificate may be incorporated into the Thorough Examination Report